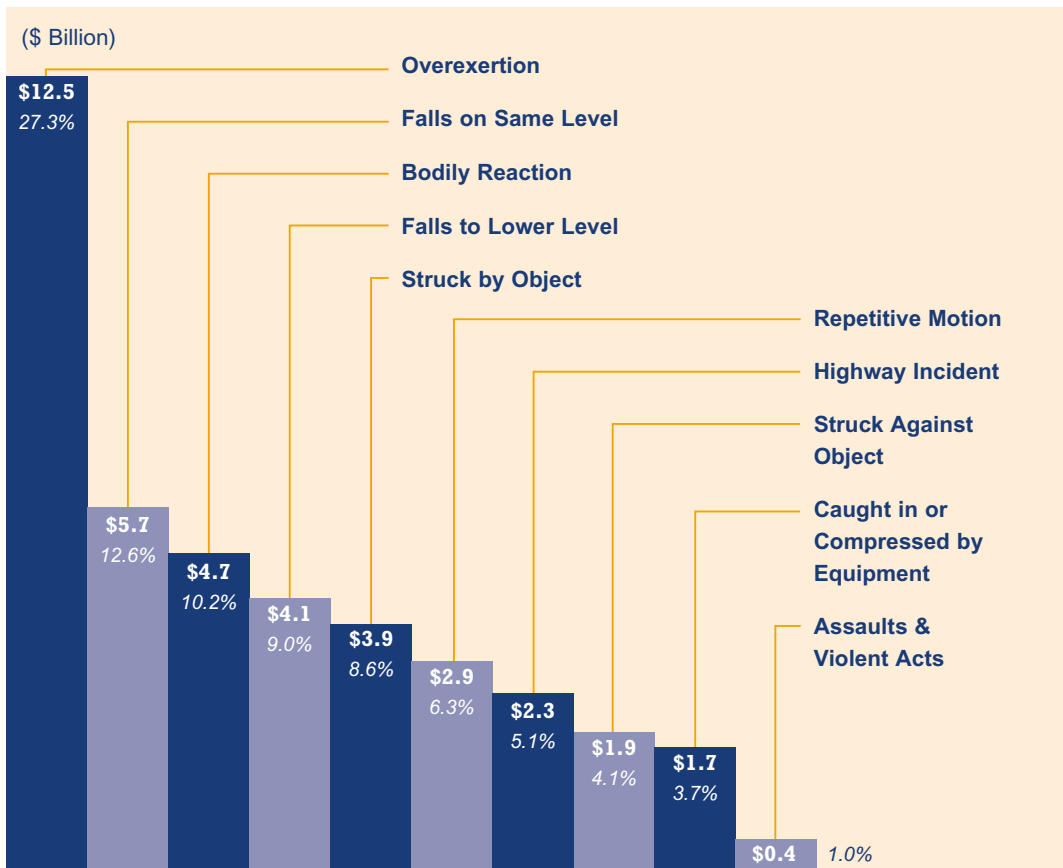


## The 10 leading causes and costs of workplace injuries in 2001



The 10 leading causes of workplace injuries account for 87.9% of the \$45.8 billion in costs from serious work-related injuries in 2001.